Follow this manual when using Nitta PolySprint™ Heat Press.
Please pass this manual to PolySprint™ Heat Press users for a safe and trouble-free operation.
# Contents

1. Safety Precautions ........................................... 2

2. Confirmation of Product ...................................... 6

3. Specifications .................................................. 7

4. Use Environment ............................................... 8

5. Storage Environment ......................................... 8

6. Name of Each Part ............................................ 9

7. How to Operate *PolySprint™* Heat Press NPS-3050H1/H2 11

8. How to Make Belts Endless .................................. 13

9. Troubleshooting ............................................... 18

10. Inspection .................................................. 19
1. Safety Precautions

Please go over these safety precautions carefully to secure a correct and safe operation of the *PolySprint™* Heat Press NPS-3050H1/H2.

**WARNING**

Disregarding instructions marked with this symbol may lead to death or serious injury.

**CAUTION**

Disregarding instructions marked with this symbol may lead to injury or property damage.

**WARNING**

Do not use the *PolySprint™* Heat Press for any application other than the intended purpose of making belts endless.

Use for any unintended purpose may cause an unexpected accident. A wrong operation may impair safety protection functions of the press.

**WARNING**

A person with experience and skills should always operate, maintain and inspect the *PolySprint™* Heat Press.

Handling by an inexperienced person may cause fire, electric shock or injury.

**WARNING**

Do not dismantle or remodel the *PolySprint™* Heat Press in any event.

Dismantling or remodeling the *PolySprint™* Heat Press may cause fire, electric shock or injury.

For repair or inspection, please contact your local distributor or agent in your area.

**WARNING**

In case of an emergency (such as smoke, fire, foul smell), disconnect the main plug from the socket outlet and contact Nitta or your local distributor or agent in your area for inspection.

Failure to disconnect the main plug from the socket outlet may cause fire or electric shock.

**WARNING**

Confirm that the power source used is within the designated specifications of the *PolySprint™* Heat Press.

Use beyond the designated specifications may cause fire or electric shock.

<table>
<thead>
<tr>
<th>Type</th>
<th>Power Source</th>
</tr>
</thead>
<tbody>
<tr>
<td>NPS-3050H1</td>
<td>100V—120V 50/60Hz</td>
</tr>
<tr>
<td>NPS-3050H2</td>
<td>200V—240V 50/60Hz</td>
</tr>
</tbody>
</table>
1. Safety Precautions- Continued-

**WARNING** Connect the main plug correctly to the socket outlet.
The power cable of the press uses an earth connection plug. Connect the main plug correctly into an earth connection outlet to prevent electric shock.

**WARNING** Always use anti-heat gloves when handling the Heat Press to prevent burns.
A label "Hot!" is on the top and bottom plates of the press to warn against high temperature.

**WARNING** Do not touch any part of the press, other than its handle, even with anti-heat gloves on while the press is being heated or while it is still hot after using.
Metal edge portions beyond the handle shaft can exceed 150°C, which may cause burns even with anti-heat gloves on.

**WARNING** Disconnect the main plug from the socket outlet immediately after use.
An operator should pay attention so that others do not touch the press carelessly and get burned before the press has cooled down.
It takes about two hours for a heated press (200°C) to cool down to 40°C in the room temperature of 25°C once it has been unplugged.

**WARNING** Do not use the Heat Press on a flammable material.

**WARNING** Always use a pre-setter supplied by Nitta.
Use of any other product may cause fire.
1. Safety Precautions - Continued -

**WARNING**

Impressed voltage is distributed in the power cable and the control cable. To prevent fire, electric shock or damage to the cable, please consider the following:

- Disconnect the main plug from the socket outlet with your hand.
- Do not hang or carry the heat controller or the press by the power cable or control cable. Always hold the press body and heat controller.
- Do not remodel or replace the main plug.
- Do not place any object on the power cable or the control cable.
- Do not fold the power cable or the control cable.
- Do not pull or stretch the power cable or the control cable.
- Do not wrap the cable around the press and the controller.

Use a three-pin earth line as an extension cord.

When an extension cord is required, use an earth-connection type extension cord to prevent electric shock.

**WARNING**

To prevent fire or electric shock, do not use the *PolySprint™* Heat Press under the following conditions:

- Under flammable gas or combustible gas environment
- Under a corrosive gas environment
- Under an ambient temperature of 5°C or below
- Under an ambient temperature of 40°C or above
- Under a high humidity environment. (humidity surpassing 85%)
- In places exposing the press to steam or water drops
1. Safety Precautions - Continued -

**WARNING**
To prevent electric shock, do not operate the PolySprint™ Heat Press with moistened hands.

**WARNING**
Do not pour water on the PolySprint™ Heat Press and do not get it wet. Use of a wet press may cause fire or electric shock.

**WARNING**
Use a dry cloth for cleaning the PolySprint™ Heat Press. To prevent fire, do not use alcohol, benzine, thinner or any other inflammable solvent.

---

**Caution**

**CAUTION**
Do not use the PolySprint™ Heat Press outdoors.

**CAUTION**
Do not give the heat controller a strong shock.
This may cause fire or electric shock.

**CAUTION**
When using the PolySprint™ Heat Press on any equipment, use a safety catcher for the press so it doesn't fall or collapse. This will help prevent fire, electric shock or injury.

The heat controller is equipped with suspension fittings.
Pass a hook or string through the suspension fitting and attach the heat controller to a sturdy and stable object.

*Suspension fitting*

**CAUTION**
Before using the PolySprint™ Heat Press be sure to inspect the press in accordance with the procedure described on page 19 to help prevent fire or electric shock.
2. Confirmation of Product

Thank you for choosing our *PolySprint™* Heat Press NPS-3050H1/H2.

**CAUTION** Check that the product is exactly what you have ordered. Use of the wrong product may cause fire, electric shock or injury.

**2-1）Confirmation of Product**

Confirm the following items upon accepting delivery of your order. Contact your local sales office or distributor in your area if you find any deficiency or defect in your item.

① Are descriptions on the face plate the same as those of your order item? Please confirm the model type and the power source specifications.

② Has the product been damaged during transportation?

③ Has a nut or screw slackened?

**2-2）How to Read Face Plate**

![Face Plate Diagram]

- ① Model type
- ② Specifications of power source
- ③ Production serial number

**2-3）Heat Press Type**

H1 or H2 appearing at the end of the press type indicates the specifications of the power source. H1 is compatible with AC100-120V, while H2 is compatible with AC200-240V.

**2-4）Inquiries**

When making inquiries, please inform our sales representative of the model type and the production serial number.
3. Specifications

3-1) Outline of Heat Press

① PolySprint™ Heat Press is exclusively designed for making finger-endless Nitta PolySprint™ belts and is made up of (1) springs that apply pressure to the belt (2) electronically controlled heating plates (3) digital heat controller with accurate readout.

② PolySprint™ Heat Press is compatible with the following endless specifications:
  Joint specifications: finger shape 30mm long x 10mm pitch
  Maximum belt width: up to 50mm
  Maximum belt thickness: up to 2mm

  ※A pre-setter is required for each width belt that is to be made endless.

3-2) Major Specifications of Heat Press

<table>
<thead>
<tr>
<th></th>
<th>NPS-3050H1</th>
<th>NPS-3050H2</th>
</tr>
</thead>
<tbody>
<tr>
<td>Power Source</td>
<td>100V-120V</td>
<td>200V-240V</td>
</tr>
<tr>
<td></td>
<td>50/60Hz</td>
<td>50/60Hz</td>
</tr>
<tr>
<td></td>
<td>2.15A</td>
<td>2.15A</td>
</tr>
<tr>
<td>Set Temperature</td>
<td>0-210 ℃</td>
<td></td>
</tr>
<tr>
<td>Outer Dimension</td>
<td>Press Body:84mm wide x 250mm long x 100 mm high Controller: 90mm wide x 225mm long x 45mm high</td>
<td></td>
</tr>
<tr>
<td>Weight</td>
<td>1.45kg (including heat controller)</td>
<td></td>
</tr>
</tbody>
</table>

※The range of the set temperature of the controller is between 0°C and 210°C, but it can not control if it is below the room temperature. When making finger endless belts, the temperature should be set within the range of 170°C ~ 200°C.
4. Use Environment

<table>
<thead>
<tr>
<th>Ambient Temperature</th>
<th>5-40 °C (no condensation)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ambient Humidity</td>
<td>15~85%RH</td>
</tr>
<tr>
<td>Place of Use</td>
<td>Indoors (free from dust, water)</td>
</tr>
<tr>
<td>Environment</td>
<td>No inflammable, combustible or corrosive gas; no steam</td>
</tr>
</tbody>
</table>

**WARNING**

In order to prevent fire or electric shock, do not use the PolySprint™ Heat Press under the following conditions:

- Under flammable gas or combustible gas environment
- Under a corrosive gas environment
- Under an ambient temperature of 5°C or below
- Under an ambient temperature of 40°C or above
- Under a high humidity environment (humidity surpassing 85%)
- In places exposing the press to steam or water drops

5. Storage Environment

<table>
<thead>
<tr>
<th>Ambient Temperature</th>
<th>0-40 °C (no condensation)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ambient Humidity</td>
<td>15~85%RH</td>
</tr>
<tr>
<td>Place of Use</td>
<td>Indoors (free from dust, water)</td>
</tr>
<tr>
<td>Environment</td>
<td>No inflammable, combustible or corrosive gas; no steam</td>
</tr>
</tbody>
</table>

**WARNING**

The PolySprint™ Heat Press which is not in use should be stored subject to the above conditions.

Wrong or poor storage may cause mechanical disorder to the press and may cause fire or electric shock.

**WARNING**

Before using the PolySprint™ Heat Press, perform a prior-to-use inspection and confirm that the press is working properly.

Any problem found in the prior-to-use inspection should immediately be notified to your local sales office or distributor in your area.
6. Name of Each Part

6-1) Main Press Body

- Handle
- Handle shaft
- Heat plate shaft
- Warning Label (1)
- Control cable
- Heating plate (top plate)
- Heating plate (bottom plate)
- Heater (top part)
- Heater (bottom part)
- Temperature sensor
- Thermal fuse
- Warning label (2)
6. Name of Each Part - continued

6-2) Heat controller

- Power cable (from socket outlet)
- Control Cable (to press)
- In-operation lamp
- Heat switch
- Face plate
- Suspension fitting
- Temperature indication display
- Heater output power indicator

The indicator goes on and off according to the controlled output power of the heater.
7. How to Operate *PolySprint*™ Heat Press

7-1) Power-on
Connect the main plug correctly to the socket outlet.

Power is supplied to the heat controller and the current temperature of the press is indicated on the heat controller. Now it is possible to confirm and change the set temperature.

**WARNING** Be sure to connect an earth line to prevent electric shock.

7-2) Temperature Setting (Heat Controller)
① Make sure first if the heat switch is off. (The in-operation lamp is also off.)
※Be careful that you can not change the set temperature while the heat switch is on and the in-operation lamp is also on.

② Push the temperature setting button (upward) or (downward) once and the current set temperature is indicated for about 2 seconds.
※The temperature indicator goes on and off when the set temperature is indicated.

③ To raise the set temperature, push button while the set temperature is indicated.
Push the button once and the temperature goes up one ℃ each time.
Push and hold button and the temperature goes up continually.
When the temperature indicator is coming closer to the set temperature, give the button a one-push a couple of times until obtaining the temperature required.
※When the temperature indicator surpasses the required set temperature, push the button to lower the set temperature.
※When the temperature setting button is left untouched for about 2 seconds, the temperature indicator automatically goes back to the current temperature and the set temperature is fixed.

④ To lower the set temperature, follow the same directions as above using the appropriate temperature setting buttons.

7-3) Confirmation of Set Temperature
To indicate the set temperature, push either button or button lightly once, and the set temperature is indicated for about 2 seconds.
※You can see the set temperature, but can not change it while the heat switch is on.
7. How to Operate PolySprint™ Heat Press - continued

7-4) Operation (Heating)

- To start operation, push and hold the HEAT switch. The in-operation lamp lights up and controlled power is supplied to the heater. Heating begins.

※To avoid malfunction, you always need to push and hold the HEAT switch for about two seconds when turning it on or off.

⚠️WARNING ⚠️ When handling the press while it is in use, always wear anti-heat gloves to prevent burns.

※As the controlled power is supplied to the heater, the heater output power indicator on the temperature indication display goes on and off (the heater output power indicator is on when the controlled power is supplied and is off when the controlled power is ready to supply.)

⚠️WARNING ⚠️ An operator should not leave a press unattended while it is in use. To help prevent burns, pay attention to others who may carelessly touch the press.

- To stop operation, push and hold the HEAT switch once more. Heating control of the heater comes to a stop and the in-operation lamp lights off.

⚠️WARNING ⚠️ The press is still at a high temperature after operation. When handling the press, always wear anti-heat gloves to prevent burns.

⚠️WARNING ⚠️ The press is still at a high temperature after operation. It takes about two hours for the press to cool down to room temperature. An operator should pay attention to others who might carelessly touch the press.
8. How to Make Belts Endless

8-1) Required Tool

- a. Heat Press (NPS-3050H1/H2)
- b. Cooling Press (NPS-3050C)
- c. Pre-setter
  ※ Pre-setter is required for each belt width.
- d. Pre-setter Clamp
- e. Anti-heat Gloves (burn-preventive protection kits)
- f. Stopwatch or timer

The press body reaches a high temperature. Always use anti-heat gloves to prevent burns.

8-2) Work Procedures

① Pre-heating
  - Connect the main plug to the socket outlet. Be sure to connect an earth line to prevent electric shock.
  ※ The in-operation lamp above the Heat Switch is on while the press is in use.

  - The current temperature is indicated on the temperature indication display.
  - Confirm the set temperature. Set the temperature to match the belt type and belt width.
  ※ For the set temperature by belt type and belt width, refer to the Endless Conditions Table.
  ※ For changing of the set temperature, refer to the procedure 7-2) on page 11.

  - Push and hold the Heat Switch for about two seconds to start heating. The press will be heated up to the set temperature.
  ※ The in-operation lamp above the Heat Switch is on while the press is in use.

  Be sure to wear anti-heat gloves when handling the press while it is in use.
2 Setting Belt on Pre-setter

- Set both edges of the belt on the bottom plate.
  ※ Match both edges so that there is no gap in the joint sections.
  ※ Set the joint section within the marking lines on the Pre-setter.
  ※ Confirm that the belt is not twisted.
  ※ Refer to the Endless Conditions Table for correct placement of each belt in the Pre-setter.

**WARNING** Always use a pre-setter supplied by Nitta.

Use of any other product possibly results in an improper endless joint and may cause fire.

- Set the silicon sheet on the belt.
  ※ The silicon sheet can be used on each surface.
  ※ Remove any dust or foreign object on the silicon sheet.
  ※ If there is any deterioration, damage or destruction to the silicon sheet, replace it with a new one.

- Place the top plate over the silicon sheet.

- Fix the pre-setters with clamps.
  ※ Fix pre-setter clamps within 10mm from the edges of the pre-setter. Otherwise, the pre-setter will not fit into the press correctly.
③ Heating Belt

Be sure to wear anti-heat gloves in the following procedures.

- Check the current temperature of the press to see if it has been heated up to the set temperature.
- Grasp the press handles and open the mouth of the press.
- Hold the pre-setter clamps and set the pre-setter in the heat press.

※ Be sure the pre-setter is set as shown left. Do not set it upside down or it may cause an unsuccessful joint. (Place the bottom plate of the pre-setter on the bottom part of the heat press, and the top plate of the pre-setter under the top part of the heat press.)

※ As shown left, the bottom part of the heat press has the control cable and the warning label.

※ Position the pre-setter so that it is centered in the press.

※ Insert the pre-setter all the way into the press until it touches the hinge.
※It is normal that the current temperature drops by 20~30˚C right after the pre-setter is inserted. The pre-setter cools the press, but it will be heated up to the set temperature.

※Monitor the heating time by a stopwatch or timer. Heat the press for the specified time for the belt type and belt width. For details on the heating time, refer to the attached Endless Conditions Table.

- When press is done, take the pre-setter out of the heat press and insert it in the cooling press.

The pre-setter is quite hot after press. Always use anti-heat gloves to prevent burns.

※When doing continuous press, close the heat press tight and leave it for 5 seconds or longer after taking out the pre-setter. When press is done, it creates a gap in temperature between the top and bottom plates. To maintain the temperature of both plates as same as possible, it is necessary to close the heat press before next press. This stably enables successful joints.

WARNING Immediately disconnect the main plug from the socket outlet after the use of the press. Pay attention that others do not touch the press before it is cooled down to a safe temperature.
4 Cooling the Belt

- Remove the pre-setter from the heat press by grasping the pre-setter clamps and move the pre-setter to the cooling press.

※The cooling press doesn’t have a topside versus bottom side. It can be used either way.

※Like the heat press, position the pre-setter centered in the cooling press and insert the pre-setter all the way in until it touches the back of the press.

- Relax the handles, which apply pressure, and cool for specified time. For cooling time, refer to the Endless Conditions Table.

5 Taking out the Belt

- After cooling for the specified time, hold the clamps and remove the pre-setter from the cooling press.

※The pre-setter is still at a high temperature after cooling time. Be careful when handling the pre-setter.

- Remove the belt from the pre-setter in this order: clamps, pre-setter top plate, silicon sheet, and belt.

※The belt may be used once it reaches room temperature.

⚠️ WARNING ⚠️ Continual use of the cooling press may cause the press body to sustain a high temperature. This may result in burns and tends to deteriorate the cooling efficiency. Use the cooling press after it cools down to room temperature.
## 9. Troubleshooting

<table>
<thead>
<tr>
<th>Problem</th>
<th>Cause</th>
<th>Solution</th>
</tr>
</thead>
<tbody>
<tr>
<td>There is no indication on the temperature indication display.</td>
<td>The main plug is disconnected.</td>
<td>Connect the main plug.</td>
</tr>
<tr>
<td></td>
<td>Is the power supplied to the socket outlet?</td>
<td>The heat controller may be out of order or the power cable may be broken.</td>
</tr>
<tr>
<td></td>
<td>YES</td>
<td>※Contact Nitta for more information.</td>
</tr>
<tr>
<td></td>
<td>NO</td>
<td>Supply the power to the socket outlet.</td>
</tr>
<tr>
<td>The temperature indication display is indicating &quot;0&quot; and it can</td>
<td>Did the problem occur within a few seconds after the main plug is</td>
<td>The press is starting to work. Wait for a while.</td>
</tr>
<tr>
<td>not be changed by pushing the temperature setting button.</td>
<td>connected to the socket outlet?</td>
<td></td>
</tr>
<tr>
<td></td>
<td>YES</td>
<td></td>
</tr>
<tr>
<td></td>
<td>NO</td>
<td>The heat controller may be out of order.</td>
</tr>
<tr>
<td></td>
<td>※Contact Nitta for more information.</td>
<td></td>
</tr>
<tr>
<td>The temperature indication display indicates $E-1$</td>
<td>The temperature sensor is out of order.</td>
<td>The temperature sensor must be repaired.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>※Contact Nitta for more information.</td>
</tr>
<tr>
<td>The temperature indication display indicates $E-2$</td>
<td>The heater of the press is overheated.</td>
<td>Disconnect the main plug. Leave the heat press as is for a short while</td>
</tr>
<tr>
<td>and the press does not work.</td>
<td></td>
<td>until it is cooled down. Then start over.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>If $E-2$ is indicated repeatedly, contact Nitta for more information.</td>
</tr>
<tr>
<td>The temperature can not be set.</td>
<td>The heat switch is on. (The in-operation lamp is on.)</td>
<td>Turn the heat switch off and change the set temperature.</td>
</tr>
<tr>
<td></td>
<td>Push the temperature setting button.</td>
<td>Push the button once and the temperature raises $1^\circ$C each time.</td>
</tr>
<tr>
<td></td>
<td>YES</td>
<td>Push and hold, and the temperature can be changed continually.</td>
</tr>
<tr>
<td></td>
<td>NO</td>
<td>※For more details, refer to the procedure 7-2 on page 11.</td>
</tr>
<tr>
<td>The press can not be heated up to the set temperature.</td>
<td>Is the power source applied correct?</td>
<td>The heat controller may be out of order.</td>
</tr>
<tr>
<td></td>
<td>YES</td>
<td>※Contact Nitta for more information.</td>
</tr>
<tr>
<td></td>
<td>NO</td>
<td>Apply appropriate power.</td>
</tr>
<tr>
<td>The heat switch is on, but the press isn't heated up or continues to</td>
<td>The heater is disconnected, the fuse blew out or the temperature</td>
<td>The heat press must be repaired.</td>
</tr>
<tr>
<td>cool down.</td>
<td></td>
<td>※Contact Nitta for more information.</td>
</tr>
</tbody>
</table>
## 10. Inspection

<table>
<thead>
<tr>
<th>Inspection items</th>
<th>date/staff</th>
<th>date/staff</th>
<th>date/staff</th>
<th>date/staff</th>
<th>date/staff</th>
</tr>
</thead>
<tbody>
<tr>
<td>The power cable is free of damage or destruction.</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>The control cable is free of damage or destruction.</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>The heat controller is free of damage or destruction.</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>All screws of the heat controller are tightened.</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Main plug is free of damage or destruction.</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>The press body is free of damage or destruction.</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>All screws of the press body are tightened.</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>The heating plate is free of foreign object or any resin.</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>The pre-setter is free of damage or destruction.</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>The pre-setter is free of foreign object or any resin.</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Make a copy of this page and use it for a prior-to-use inspection