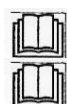

NittaBeltPoly Heat Press

PI-50

Operation Manual



Follow this manual when using NittaBeltPoly Heat Press.
Please pass this manual to NittaBeltPoly Heat Press users for a safe and trouble-free operation.

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1. Safety Precautions

Please go over these safety precautions carefully to secure a correct and safe operation of the NittaBeltPoly Heat Press PI-50.

 **WARNING** Disregarding instructions marked with this symbol may lead to death or serious injury.

 **CAUTION** Disregarding instructions marked with this symbol may lead to injury or property damage

 WARNING

 **WARNING** Do not use the Heat Press for any application other than the intended purpose of making belts endless.
Use for any unintended purpose may cause an unexpected accident.
Failure to do this may cause fire, electric shock or injury.

 **WARNING** This machine is not intended for the physical, sensory or mental handicapped persons use.
They must have the supervision of a person responsible for their safety, if they use this Heat Press.
Failure to do this may cause fire, electric shock or injury.

 **WARNING** Do not allow the child to handle this Heat Press.
Keep this machine in the place where child's hand does not reach.
Failure to do this may cause fire, electric shock or injury.

 **WARNING** A person with experience and skills should always operate, maintain and inspect the Heat Press.
Handling by an inexperienced person may cause fire, electric shock or injury.

 **WARNING** Do not dismantle or remodel the Heat Press in any event.
Dismantling or remodeling the Heat Press may cause fire, electric shock or injury.
For repair or inspection, please contact your local distributor or agent in your area.

 **WARNING** In case of an emergency (such as smoke, fire, foul smell), disconnect the main plug from the socket outlet and contact Nitta or your local distributor or agent in your area for inspection.
Failure to disconnect the main plug from the socket outlet may cause fire or electric shock.



Confirm that the power source used is within the designated specifications of the Heat Press.

Use beyond the designated specifications may cause fire or electric shock.

Specification	Power Source	Wattage Rating
For 100V	100V—110V 50/60Hz	124-150W
For 200V	200V—220V 50/60Hz	124-150W



To prevent fire or electric shock, do not use the Heat Press under the following conditions:

- Under flammable gas or combustible gas environment
- Under a corrosive gas environment
- Under an ambient temperature of 5°C or below
- Under an ambient temperature of 30°C or above
- Under a high humidity environment. (Humidity surpassing 85%)
- In places exposing the Heat Press to steam or water drops



Connect the main plug correctly to the socket outlet.

The power cable of the press uses an earth connection plug. Connect the main plug correctly into an earth connection outlet to prevent electric shock.



Use a conversion plug when the plug shape does not match the socket.

Failure to do this may cause electric shock.

The plug shape of the attached power cable is as follows. The conversion plug is not attached. When a conversion plug is necessary, users must provide their own.

Specification	Plug type	Plug illustration
For 100V	A Type	
For 200V	CEE7 (S Type)	



Do not use the Heat Press on a flammable material.

Use of any other product may cause fire.



Impressed voltage is distributed in the power cable.

To prevent fire, electric shock or damage, please consider the following.

- Disconnect the main plug from the socket outlet with your hand.
- Do not remodel or replace the main plug.
- Do not place any object on the power cable.
- Do not fold the power cable.
- Do not pull or stretch the power cable.



Use a three-pin earth line as an extension cord.

When an extension cord is required, use an earth-connection type extension cord to prevent electric shock.

**WARNING**

To prevent electric shock, do not operate the Heat Press with moistened hands.

**WARNING**

Do not pour water on the Heat Press and do not get it wet.
Use of a wet press may cause fire or electric shock.

**WARNING**

Always use anti-heat gloves when handling the Heat Press to prevent burns.

A label "Hot!" is on the top and bottom plates of the press to warn against high temperature.

**WARNING**

Disconnect the main plug from the socket outlet immediately after use.

An operator should pay attention so that others do not touch the press carelessly and get burned before the Heat Press has cooled down.

It takes about one hour for a heated press (110°C) to cool down to 40°C in the room temperature of 25°C once it has been unplugged.

**WARNING**

Use a dry cloth for cleaning the Heat Press.

To prevent fire, do not use alcohol, benzene, thinner or any other inflammable solvent.

 Caution**CAUTION**

Do not use the Heat Press outdoors.

This product is not intended for the use outdoors.

**CAUTION**

When using the Heat Press on any equipment, use a safety catcher for the press so it doesn't fall or collapse. This will help prevent fire, electric shock or injury.

This may cause fire or electric shock or injury.

**CAUTION**

Do not take place on the Heat Press the application of the adhesive.

This may cause fire or burns.

**CAUTION**

Before using the Heat Press be sure to inspect the press in accordance with the procedure described on page 13 to help prevent fire or electric shock.

**CAUTION**

Do not use this machine for the endless splicing of belt of other manufacturers.

Endless splicing may become imperfect if this machine is used for the endless splicing of belt of other manufacturers.

This may spoil the full functioning and performance of the belt.

2. Confirmation of Product

Thank you for choosing our Heat Press PI-50



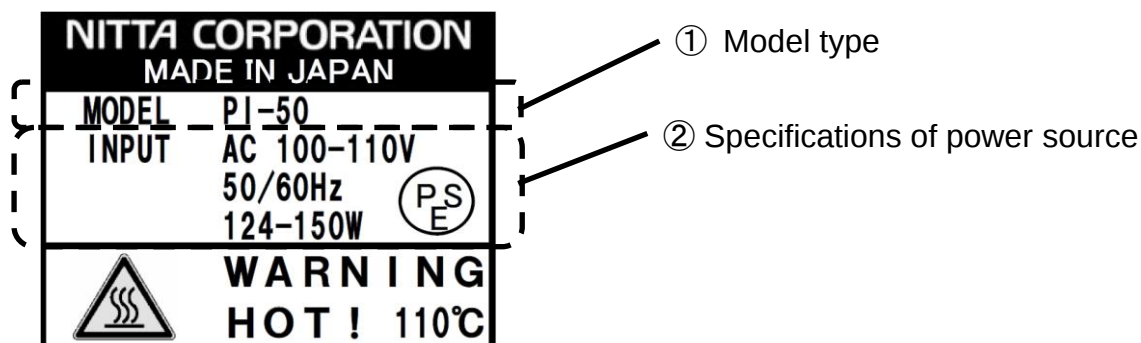
Check that the product is exactly what you have ordered.
Use of the wrong product may cause fire, electric shock or injury.

2-1) Confirmation of Product

Confirm the following items upon accepting delivery of your order. Contact your local sales office or distributor in your area if you find any deficiency or defect in your item.

- ① Are descriptions on the face plate the same as those of your order item?
Please confirm the model type and the power source specifications.
- ② Has the product been damaged during transportation?
- ③ Has a nut or screw slackened?

2-2) How to Read Face Plate



2-3) Serial number



2-4) Accessories

Operation Manual, Cushion rubber, Release sheet, Hanging hook

2-5) Notes for inquiry

When making inquiries, please contact us with both the press model and serial number.

3. Specifications

3-1) Outline of Heat Press

- ① Heat Press is exclusively designed for making endless **NittaBeltPoly** belts
- ② Heat Press is compatible with the following endless specifications:
Joint specifications: skiver endless (Right angle)
Maximum belt width: up to 50mm
Maximum belt thickness: up to 2.5mm
- ③ Tools required for making skiver endless belts: NITTA Poly Skiver

3-2) Major Specifications of Heat Press

Type	PI-50	
Specification of power source	100V	200V
Input power supply	100V-110V	200V-220V
	50/60Hz	50/60Hz
	124-150W	124-150W
Temperature	110°C ※	
Outer Dimension	112mm wide ×162mm long ×90mm high	
Weight	1.3kg	

4. Use Environment

Ambient Temperature	5-30 °C(no condensation)
Ambient Humidity	15~85%RH
Place of Use	Indoors (free from dust, water)
Environment	No flammable, combustible or corrosive gas; no steam

**WARNING**

In order to prevent fire or electric shock, do not use the Heat Press under the following conditions:

- Under flammable gas or combustible gas environment
- Under a corrosive gas environment
- Under an ambient temperature of 5°C or below
- Under an ambient temperature of 30°C or above
- Under a high humidity environment (humidity surpassing 85%)
- In places exposing the Heat Press to steam or water drops

5. Storage Environment

Ambient Temperature	0-40 °C (no condensation)
Ambient Humidity	15~85%RH
Place of Use	Indoors (free from dust, water)
Environment	No flammable, combustible or corrosive gas; no steam

**WARNING**

The Heat Press which is not in use should be stored subject to the above conditions.

Wrong or poor storage may cause mechanical disorder to the press and may cause fire or electric shock.

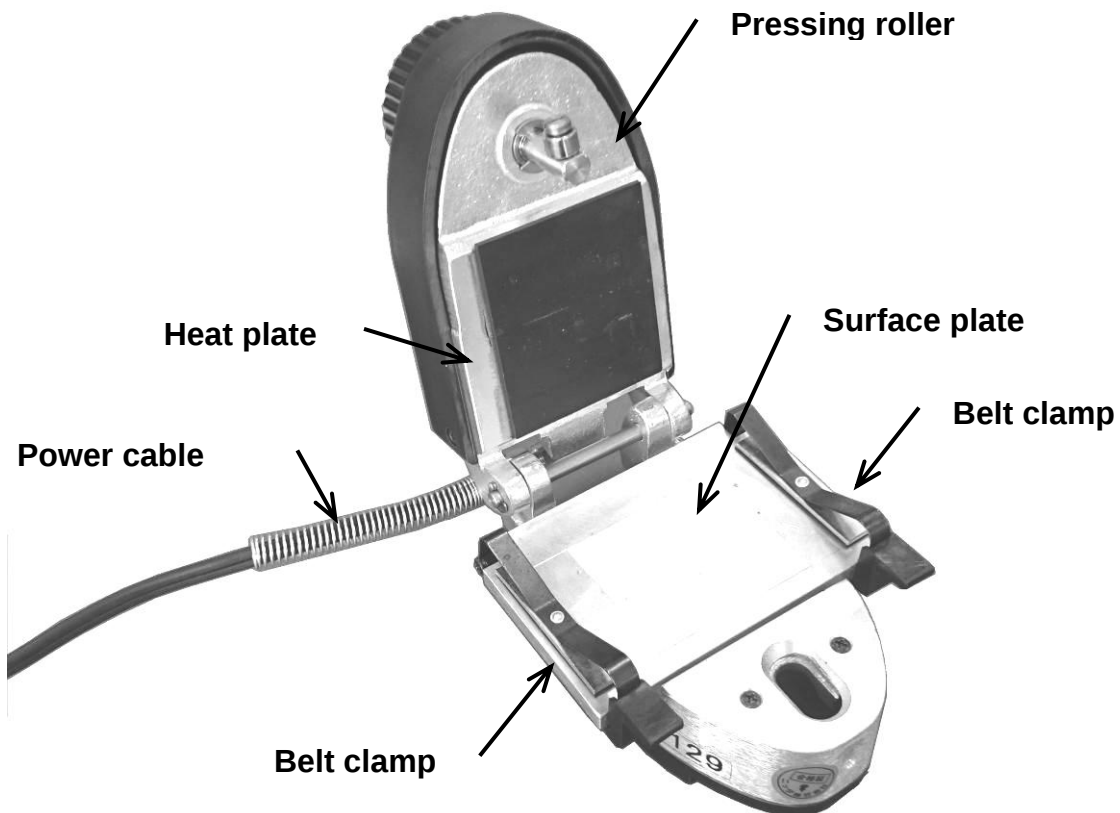
**WARNING**

Before using the Heat Press, perform a prior-to-use inspection and confirm that the press is working properly.

Any problem found in the prior-to-use inspection should immediately be notified to your local sales office or distributor in your area.

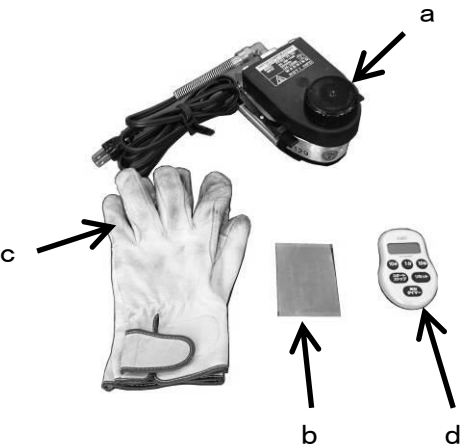
6. Name of Each Part

6-1) Main Press Body



7. How to Operate NittaBeltPoly Heat Press

7-1) Required Tool

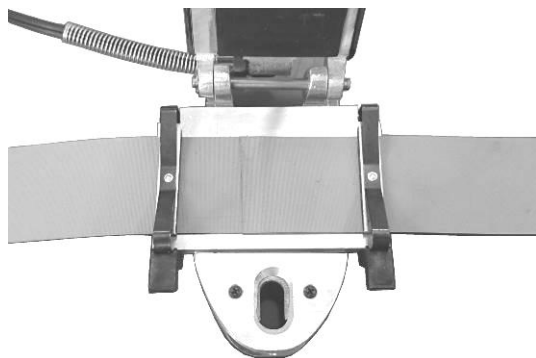
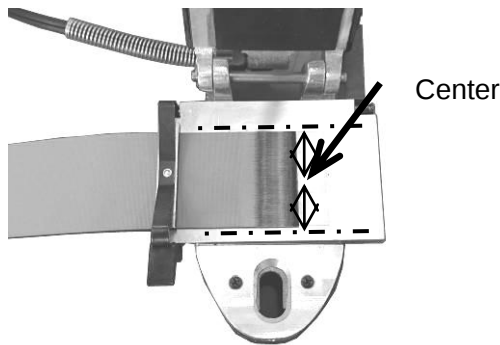
	a. Heat Press (PI-50) b. Release sheet (PI-50 contained) c. Anti-heat Gloves (burn-preventive protection kits) d. Stopwatch or timer  WARNING The Heat Press body reaches a high temperature. Always use anti-heat gloves to prevent burns.
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7-2) Preheating

 	• the closed state of the heating plate of the press. • Connect the main plug correctly to an electrical outlet, it is done preheating.  WARNING Be sure to connect an earth line to prevent electric shock. • It is to a temperature suitable for endless about 30 minutes. • Do connect or disconnect the power plug ON / OFF of the press.  WARNING Always use anti-heat gloves when handling the Heat Press to prevent burns. This may cause burns.  WARNING An operator should pay attention so that others do not touch the Heat Press carelessly. This may cause burns or injury.
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8. How to Make Belts Endless

8-1) Work Procedures



WARNING

Always use anti-heat gloves when handling the Heat Press to prevent burns.

- Apply the adhesive to the belt
- ※Check the splicing manual method of applying adhesive.



CAUTION

Do not take place on the Heat Press the application of the adhesive.

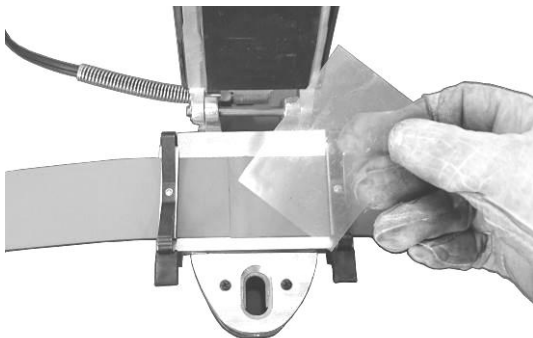
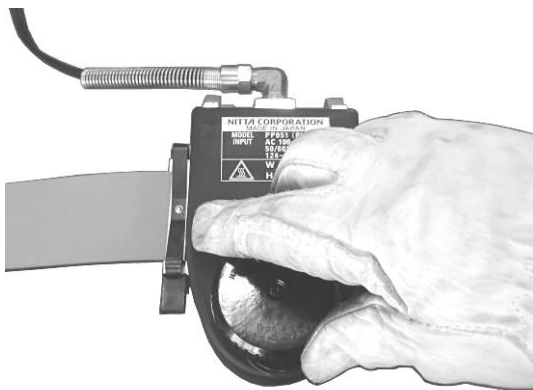
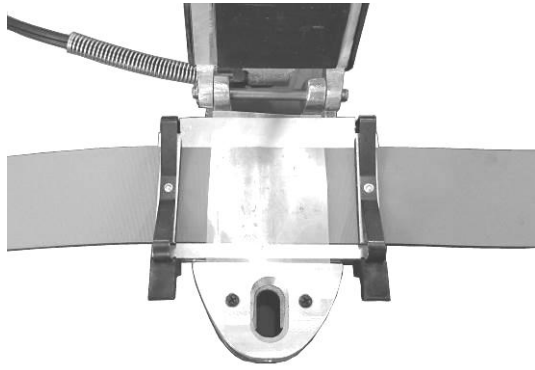
- Is fixed to the center of the heat plate with upward skive surface of the belt.

- Overlaid nylon core to match the belt the other.
- Make sure the joints are not bent at scale, to be fixed in the belt clamp the belt.

※Overlaid nylon core to match the belt the other.

※Belt Centering the heat plate.

Pressure is not applied uniformly belt has not been set in the center of the heat plate.



- Overlaid in the order of the release sheet.

- Close the top heat plate.
Pressurized horizontal to operate the handle.
- During the heating time, which is described in splicing manual, hold the state in which the heated and pressurized.

- Releasing the handle and remove the belt.
- The belt that was removed from the Heat press, Use it after cooling for 1 hour or more.



WARNING

The Heat Press and belt are hot, It may cause burns.



WARNING

The Heat Press after use, Unplug the power plug immediately and until cool to a safe temperature, please like other people not to touch carelessly.

9. Troubleshooting

Problem	Cause	Solution
The Heat Press does not heat.	The power plug has been disconnected.	Connect the power plug.
	Disconnection of the power cord.	Replacement of the power cord. ✖ Please contact us.
	Heat press does not heat up. (Fusing of thermal fuse, Circuit disconnection)	Replacement of the Heat Press. ✖ Please contact us.
	Temperature of the Heat Press does not reach to 110 °C. (Bad thermostat)	Replacement of the Heat Press. ✖ Please contact us.
Heating of the Heat Press is malfunction.	Temperature of the Heat Press greatly exceeds 110 °C. (Bad thermostat)	Replacement of the Heat Press. ✖ Please immediately discontinue use ✖ Please contact us.
Lack of pressure.	Wear of the pressing roller. Rattling of the pressing roller. Other parts wear.	Replacement of the Heat Press. ✖ Please contact us.

10. Inspection

Inspection items	date/staff	date/staff	date/staff	date/staff	date/staff
The power cable is free of damage or destruction.					
Main plug is free of damage or destruction.					
The Heat Press is free of damage or destruction.					
All screws of the Heat Press are tightened.					
The heating plate is free of foreign object.					
That there is no malfunction in the handle.					

※Make a copy of this page and use it for a prior-to-use inspection

11. Warranty and after-sales service

1. Warranty period

The warranty period is for one full year after the delivery of the order at your appointed place.

2. Warranty coverage

1) Should the product malfunction due to causes for which our company is responsible during the abovementioned warranty period, our company will provide a replacement product or repair the product free of charge. However, even within the warranty period the following cases shall not be covered by the warranty. Please note that even if our company provides a replacement product or repairs the product, the warranty period will be calculated from the initial date on which the product was delivered.

- ① Malfunction arising from any inappropriate conditions, environment, handling and usage which are not described in the Operation Manual and the Endless Splicing Procedure.
- ② Malfunction due to a cause arising from something other than the product, such as your own device.
- ③ Malfunction arising from any remodeling or repairing by other than our own company.
- ④ Malfunction arising from any reasons unpredictable due to our level of chemistry and technology before shipment.
- ⑤ Malfunction arising from fire, earthquake, flood, other disasters, voltage error, or other external factors for which our company bears no responsibility.

2) The warranty coverage is limited to what is stated in 1) above, and the warranty does not cover secondary damages (equipment damage, opportunity loss, profit loss) and any other damage incurred by the user as a result of a malfunction of the product.

3) After the warranty period, if after examination the product is repairable, our company will repair it upon request.

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The specification is subject to change for improvement without notice.